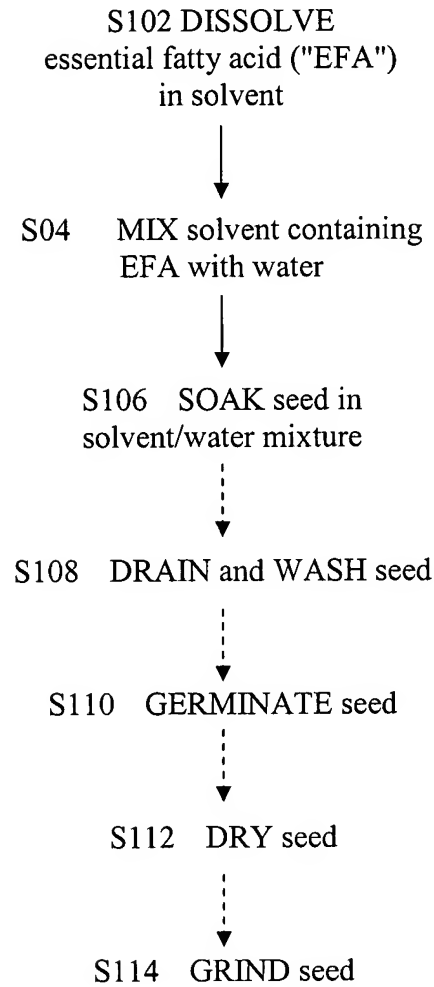
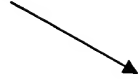


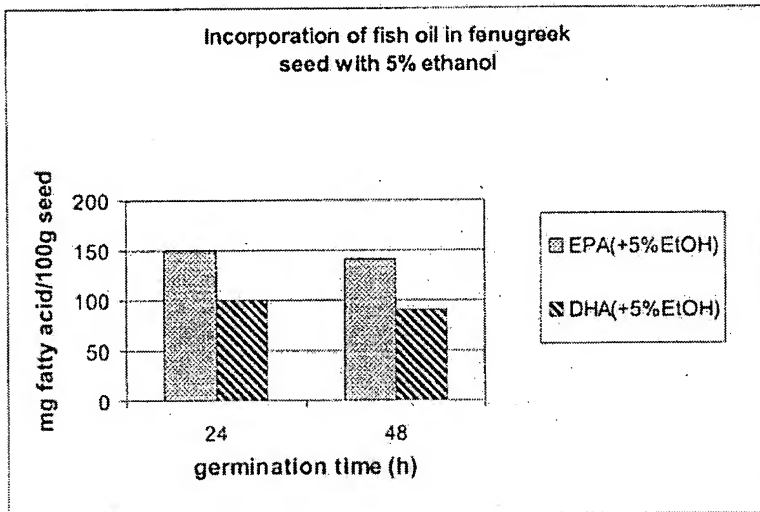
# PROCESS FLOW CHART

100

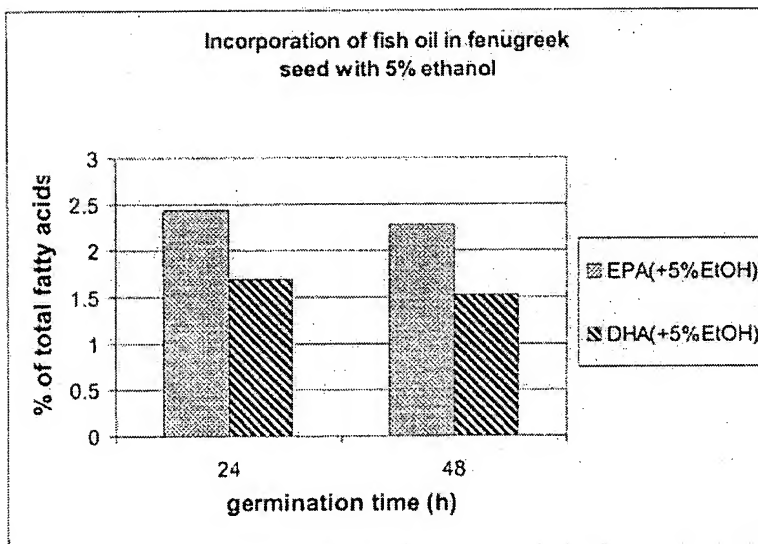


**Figure 1**

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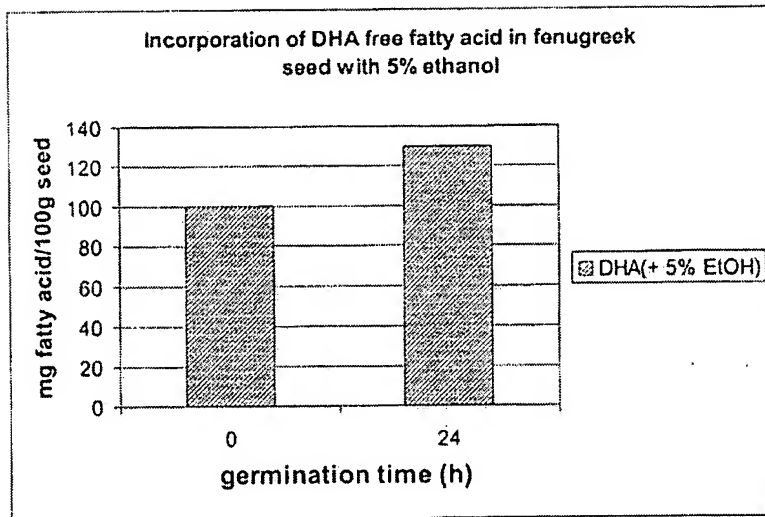


**Figure 2A**

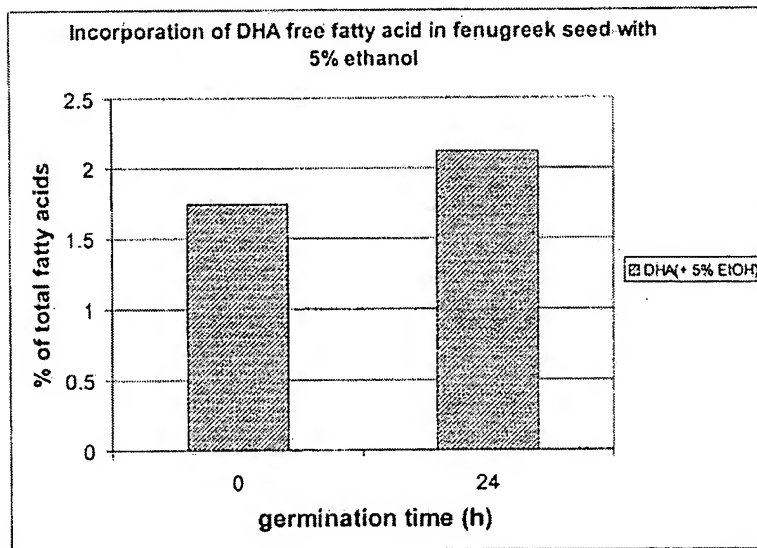


**Figure 2B**

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**Figure 3A**



**Figure 3B**

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Incorporation of fish oil or DHA free fatty acid into flax seed  
with varying ethanol concentration

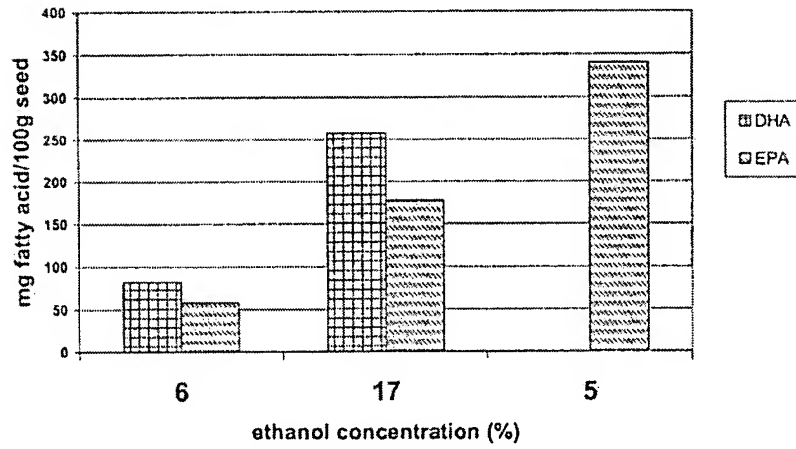


Figure 4A

Incorporation of fish oil or DHA free fatty acid in flax seed  
with varying ethanol concentration

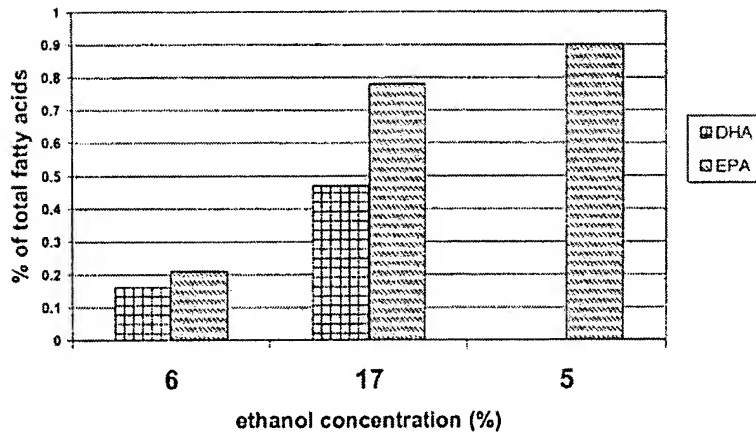


Figure 4B

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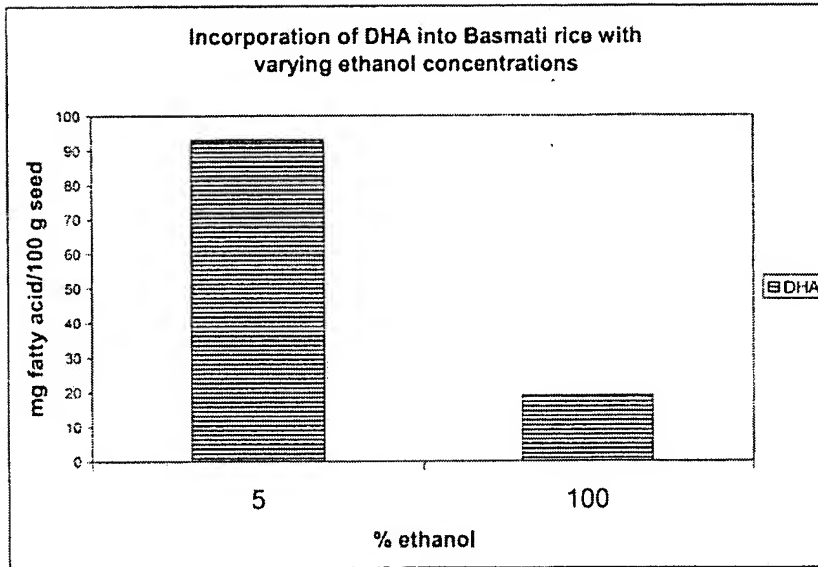


Figure 5A

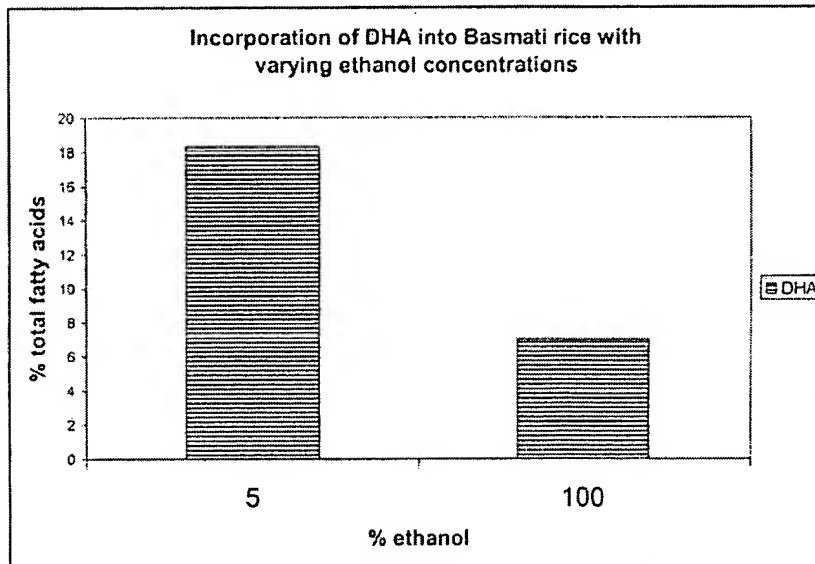


Figure 5B